

VIPEQ CANADA TEST REPORT

SCOPE OF WORK

ULC-S135:1992, STANDARD TEST METHOD FOR THE DETERMINATION OF COMBUSTIBILITY PARAMETERS OF BUILDING MATERIALS USING AN OXYGEN CONSUMPTION CALORIMETER (CONE CALORIMETER) ON CORKSHEILD

REPORT NUMBER

103749915MID-001

TEST DATE(S)

01/08/19

ISSUE DATE [REVISED DATE]

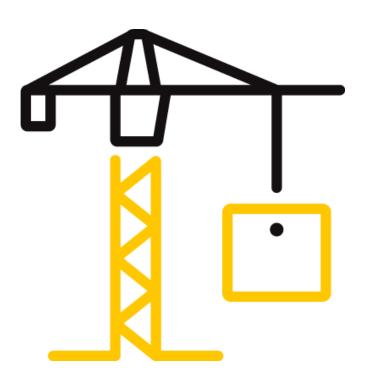
01/08/19 NA

PAGES

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DOCUMENT CONTROL NUMBER

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TEST REPORT FOR VIPEQ

Report No.: 103749915MID-001

Date: 01/08/19

REPORT ISSUED TO

VIPEQ CANADA

7301 E Danbro Crescent Mississauga, ON L5N 6P8 Canada

SECTION 1

SCOPE

Intertek Building & Construction (B&C) was contracted by Vipeq Canada to perform testing in accordance with ULC S135, Standard Test Method for the Determination of Combustibility Parameters of Building Materials Using an Oxygen Consumption Calorimeter (Cone Calorimeter), on Painted Plywood with Metal. Results obtained are tested values and were secured by using the designated test method. Testing was conducted at Intertek test facility in Middleton, WI.

This report does not constitute certification of this product nor an opinion or endorsement by this laboratory. Intertek B&C will service this report for the entire test record retention period. The test record retention period ends four years after the test date. Test records, such as detailed drawings, datasheets, representative samples of test specimens, or other pertinent project documentation, will be retained for the entire test record retention period.

For INTERTEK B&C: COMPLETED BY: Bryan Bowman **REVIEWED BY:** Mark Crawford Chemist **Engineering Team Lead** TITLE: TITLE: **SIGNATURE: SIGNATURE:** DATE: 01/08/19 DATE: 01/08/19

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SECTION 2

TEST METHOD(S)

The specimens were evaluated in accordance with the following:

ULC-S135:1992, Standard Test Method for the Determination of Combustibility Parameters of Building Materials Using an Oxygen Consumption Calorimeter (Cone Calorimeter)

SECTION 3

MATERIAL SOURCE

The specimens were provided by the client. Samples were received at the Evaluation Center on December 19, 2018 in good condition. Sample ID is MID1812191254-001

SECTION 4

EQUIPMENT

EQUIPMENT				
DESCRIPTION - ASSET #:	Cone Calorimeter - 1199	CALIBRATION DUE:	VBU	
DESCRIPTION - ASSET #:	Scale - 1482	CALIBRATION DUE:	4/4/2019	
DESCRIPTION - ASSET #:	Flow Meter - 1270	CALIBRATION DUE:	11/11/2019	
DESCRIPTION - ASSET #:	Heat Flux Transducer - 1405	CALIBRATION DUE:	10/8/2019	
DESCRIPTION - ASSET #:	Balance - 1396	CALIBRATION DUE:	4/4/2019	
DESCRIPTION - ASSET #:	Caliper - 1248	CALIBRATION DUE:	4/3/2019	
DESCRIPTION - ASSET #:	Room Temp/Humidity - 1456	CALIBRATION DUE:	3/28/2019	
DESCRIPTION - ASSET #:	Conditioning Chamber - 1451	CALIBRATION DUE:	12/4/2019	

SECTION 5

TEST PROCEDURE

The cone calorimeter test was run as written in ULC S135 section 8 – Procedure.

SECTION 6

TEST CALCULATIONS

The cone calorimeter calculations were performed as written in ULC S135 section 10 – Calculations.

SECTION 7

TEST SPECIMEN DESCRIPTION

The samples were prepared and cut by the client into 100×100 mm samples. The samples are a tan colored rough surface coated on an inflammable substrate. Specimens were conditioned to moisture equilibrium (constant mass) at an ambient temperature of $23 \pm 3^{\circ}$ C and a relative humidity of $50 \pm 5\%$.



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SECTION 8

TEST RESULTS

Specimen informa	ntion									
E Thickness Initial mass Surface area Heat flux Separation Orientation	13.1 MJ/kg 12 mm 100.32 g 88.4 cm² 50 kW/m² 25 mm Horizontal	No Edg Gri Fix Sul Ma	ecimen nu minal duc ge frame d used? ed to sub bstrate nufacture onsor	t flow rate used? strate?	1 24 l/s Yes No Yes 0.5 inch	Ca Silicate	Conditione Temperatu RH	ure	Yes 23°C 50%	
Fest Standard used Date of test Fime of test Date of report	ULC S135 08/01/2019 10:16 08/01/2019	Am Am Rei	End of test time			nition ameout t criterio	ion User entered 900 s			
Apparatus specific C-factor Duct diameter D2 delay time CO2 delay time CO delay time DD corr. factor	0.04381 0.114 m 15 s 15 s 15 s 1.0055	Bas Bas Bas	seline am seline oxy seline car	ambient oxygen 20.797% oxygen 20.950% carbon dioxide 0.0485% ustained flaming 99.8 g		Heat Release Results THR (0-300)				
Test results (betw Total heat release Total oxygen consur Mass lost Average specific MLI Total smoke release Total smoke product MAHRE	5.5 MJ/r med 4.1 g 13.3 g R 2.30 g/(26.5 m ²	m² s·m²) /m²	Eff Ma Sp Ca	at release r ective heat ss loss rate ecific extino rbon mono rbon dioxide	of comb. ((g/s) tion area (kide yield (l	²) MJ/kg) m ² /kg) kg/kg)	6.04 3.54 0.015 -132.42 0.0920	Peak 75.00 77.33 0.198 3933.10 11.6454 41.15	34 55 180 357	me (s)
Fest averages from ignition to ig Heat release rate (k' Effective heat of con Mass loss rate (g/s) Specific extinction an Carbon monoxide yield Carbon dioxide yield	W/m²) nb. (MJ/kg) rea (m²/kg) eld (kg/kg)	1 min 53.37 12.81 0.037 5.16 0.0374 0.90	2 min 31.97 8.49 0.033 1.92 0.0498 0.59	3 min 22.62 6.23 0.032 -10.19 0.0535 0.45	4 min 17.65 5.27 0.029 -21.70 0.0578 0.39	5 min 14.75 4.77 0.027 -30.36 0.0612 0.36	6 min 12.58 4.35 0.026 -39.66 0.0648 0.34	9: 5. 3. 0. -1	s - 16 s 89 45 015 31.04 0889	0 s - 916 s 5.89 3.45 0.015 -131.04 0.0889 0.31

The test results relate to the behaviour of the test specimens of a product under the particular conditions of the test; they are not intended to be the sole criterion for assessing the potential fire hazard of the product in use.

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TEST REPORT FOR VIPEQ

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Smoke results

Total smoke release: non-flaming phase (0 s - 18 s)

Total smoke release: flaming phase (18 s - 900 s)

Total smoke release: whole test (0 s - 900 s)

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Specimen informa	ation									
E Thickness Initial mass Surface area Heat flux	13.1 MJ/kg 12 mm 99.28 g 88.4 cm ² 50 kW/m ²	N Ec G	Specimen number Nominal duct flow rate Edge frame used? Grid used? Fixed to substrate?		2 24 l/s Yes No		Conditione Temperatu RH	ire	Yes 23°C 50%	
Separation	25 mm		ubstrate	su ate:	Yes 0.5 inch	Ca Silicat	e			
Orientation	Horizontal		anufacturei oonsor	ſ						
Test		P	re-test co	nditions			Test time	s		
Standard used Date of test	ULC S135 08/01/2019		mbient tem		22°C 98.428	D kDa	Time to ig		18 9 79 9	_
Time of test	10:36		elative hum		27%	o KPa	End of test			-
Date of report	08/01/2019	9		,			End of test		900	s
Apparatus specifications			nitial cond				(for calcula			
C-factor	0.04381		aseline amb				Heat Rele			1/22
Duct diameter O2 delay time	0.114 m 15 s		aseline oxyg aseline carb	,	20.950 0.0476		THR (0-300) 4.40 MJ/m ² THR (0-600) 4.90 MJ/m ²			
CO2 delay time	15 s		ass at susta			THR (0-1200) -				
CO delay time	15 s						Fuel load		0.49 M	J/kg
OD corr. factor	1.0055									
Test results (betw	veen 18 and 9	000 s)								
							Mean	Peak	at ti	ime (s)
Total heat release	5.5 MJ/	m²		it release r				81.83	34	
Total oxygen consur Mass lost	med 4.1 g 12.9 a			ective heat ss loss rate		MJ/kg)	3.67 69.33 718 0.015 0.168 52			
Average specific MLI		(s·m²)		s ioss rate cific extinc		m²/ka)		3530.19		
Total smoke release	63.5 m ²			bon monox				757.527		
Total smoke product			Car	bon dioxide	e yield (kg/	/kg)	0.34			
MAHRE	43.4 kV	//m²	<u> </u>							
Test averages								١.	_	0
from ignition to ig	nition plus	1 min	2 min	3 min	4 min	5 min	6 min	_	s - 14 s	0 s - 914 s
Heat release rate (ki	W/m²)	55.51	31.96	22.31	17.59	14.61	12.49	5.	.94	5.94
Effective heat of cor		13.27	8.31	6.23	5.41	4.91	4.47		.75	3.75
Mass loss rate (g/s)		0.037	0.034	0.032	0.029	0.026	0.025		.014	0.014
Specific extinction a		30.47	40.44	26.74	15.87	9.74	8.15	1 -	25.97	-25.97
Carbon monoxide yi		0.0399	0.0497	0.0554 0.46	0.0611	0.0656			.1012	0.1012
Carbon dioxide yield	i (kg/kg)	0.94	0.59	0.46	0.41	0.38	0.36	J 0.	.35	0.35

The test results relate to the behaviour of the test specimens of a product under the particular conditions of the test; they are not intended to be the sole criterion for assessing the potential fire hazard of the product in use.

3.9 m²/m²

63.5 m²/m²

67.4 m²/m²



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Smoke results

Total smoke release: non-flaming phase (0 s - 22 s) Total smoke release: flaming phase (22 s - 900 s)

Total smoke release: whole test (0 s - 900 s)

Specimen informa	tion 13.1 MJ/kd	ı İsr	oecimen nu	mber	3		Conditioned	? Yes			
Thickness	12 mm		Nominal duct flow rate 2				Temperatur				
Initial mass	96.86 g		lge frame i	used?	Yes		RH	50%			
Surface area Heat flux	88.4 cm ²		rid used? xed to subs	tusts?	No						
Separation	50 kW/m ² 25 mm		xed to subs ibstrate	strater	Yes 0.5 inch	Ca Silicate					
Orientation	Horizontal		anufacture	r	0.5 111011	ca Silicati	-				
		Sp	oonsor								
Test		Pi	re-test co	nditions			Test times				
Standard used	ULC S135	Ar	mbient tem	perature	22°C		Time to igni	tion 22	S		
Date of test	08/01/201		mbient pres		98.42	4 kPa	Time to flan		-		
Time of test	10:56		elative hum	iidity	27%		End of test of End of test t				
Date of report	08/01/201	_					(for calculat		0.5		
Apparatus specific			nitial cond		20.70	-0/	Heat Relea	co Doculto			
C-factor Duct diameter	0.04381 0.114 m		aseline amb aseline oxy	en 20.795 20.946		THR (0-300) 4.47 MJ/m ²					
O2 delay time	15 s		aseline oxy				THR (0-600) 5.25 MJ/m ² THR (0-1200) -				
CO2 delay time	15 s		ass at sust								
CO delay time	15 s				5		Fuel load	0.54 N	1J/kg		
OD corr. factor	1.0055										
Test results (betw	een 22 and 9	900 s)									
							Mean Pe	eak at	time (s)		
Total heat release	5.9 MJ/	m²	Hea	at release r	ate (kW/m	2)	6.65 84	.56 40			
Total oxygen consum					of comb. (MJ/kg)	4.30 73.29 256				
Mass lost	12.0 g	(a)		ss loss rate			0.014 0.204 149				
Average specific MLR Total smoke release	2.00 g/ 68.7 m				ction area (xide vield (l			09.47 256 .2716 632			
Total smoke producti		-/111-			e yield (kg/			.2716 632 5.54 632			
MAHRE	42.5 kV	V/m²	Can	DOTT GIOXIG	c yicid (kg/	Ng)	0.50	.54 052	-		
Test averages											
from ignition to ig	nition plus	1 min	2 min	3 min	4 min	5 min	6 min	0 s - 1074 s	0 s - 1074 s		
Heat release rate (kV	•	56.95	33.08	23,47	18.26	15.00	12.98	5,50	5.50		
Effective heat of com	.,,	13.81	8.72	6.68	5.87	5.30	4.89	4.14	4.14		
Mass loss rate (g/s)		0.036	0.034	0.031	0.027	0.025	0.023	0.012	0.012		
Specific extinction ar		37.82	37.46	22.11	17.64	14.29	13.06	-24.08	-24.08		
Carbon monoxide yie		0.0428	0.0531	0.0582	0.0636	0.0674		0.0949	0.0949		
Carbon dioxide yield	(Kg/Kg)	0.99	0.64	0.50	0.45	0.42	0.39	0.36	0.36		

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6.7 m²/m² 68.7 m²/m²

75.4 m²/m²



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Sum	mary	Resu	lts
Juli	IIIIai v	nesu	ιιs

Heat flux	50 kW/m ²	Surface area	88.4 cm ²
Orientation	Horizontal	Retainer frame used?	Yes

Test a	verages									
Test	t(ig) (s)	t(fo) (s)	t(end) (s)	HRR(peak) (kW/m²)	tpeak (s)	THR (MJ/m²)	HRR(60) (kW/m²)	HRR(180) (kW/m²)	HRR(300) (kW/m²)	
Mean	19.7	78.7	900	80.47	36	5.60	55.28	22.80	14.78	
1	19	00	000	75.00	24	E 47	ED 07	22.62	14.75	
_	19	80	900	75.00	34	5.47	53.37	22.62	14.75	
2	18	79	900	81.83	34 34	5.47	55.51	22.62	14.75 14.61	

Test	Flux (kW/m²)	t (mm)	Area (cm²)	m(i) (g)	m(s) (g)	m(f) (g)	Δm (g)	Ave MLR (g/s·m²)	EHC(av) (MJ/kg)
Mean		12		98.8	98.6	85.9	12.7	2.2	3.84
1	50	12	88.4	100.32	99.8	86.5	13.3	2.3	3.54
2	50	12	88.4	99.28	99.4	86.5	12.9	2.2	3.67
3	50	12	88.4	96.86	96.6	84.6	12.0	2.0	4.30

Test	THR(0-300) (MJ/m ²)	THR(0-600) (MJ/m ²)	THR(0-1200) (MJ/m ²)	SPR(av) (m²/s)	SEA(av) (m²/kg)	Fuel load (MJ/kg)	MARHE (kW/m²)
Mean	4.42	5.10	-	-0.0009	-57.41	0.50	42.33
1	4.41	5.15	-	-0.0020	-132.42	0.48	41.13
2	4.40	4.90	-	-0.0004	-25.16	0.49	43.36
3	4.47	5.25	-	-0.0002	-14.64	0.54	42.51

Test	Date	Specimen #	Line colour	Filename
1	08/01/2019	1		C:\CC5\Data\Vipeq Canada\103749915\103749915 Vipeq Corksheild
2	135-1.csv 08/01/2019 135-2.csv	2		C:\CC5\Data\Vipeq Canada\103749915\103749915 Vipeq Corksheild
3	08/01/2019 135-3.csv	3		C:\CC5\Data\Vipeq Canada\103749915\103749915 Vipeq Corksheild

General Observations:

Ignition with orange flames.



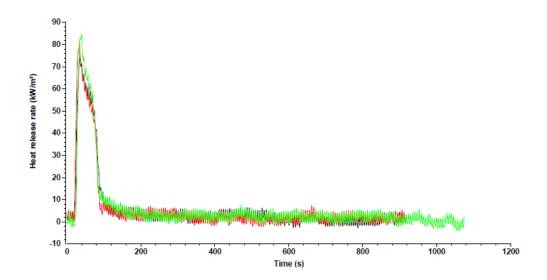
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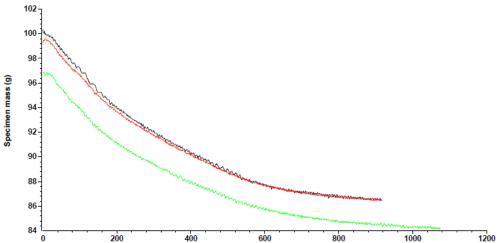
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Graphs





The test results relate to the behaviour of the test specimens of a product under the particular conditions of the test; they are not intended to be the sole criterion for assessing the potential fire hazard of the product in use.

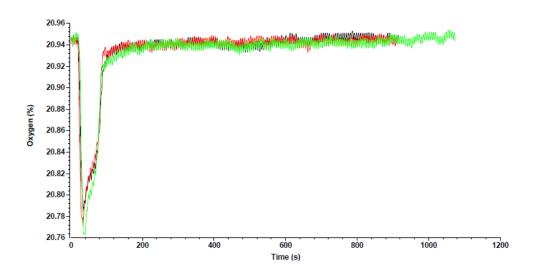


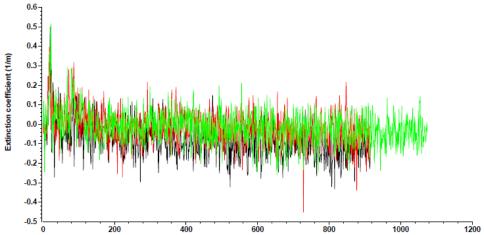
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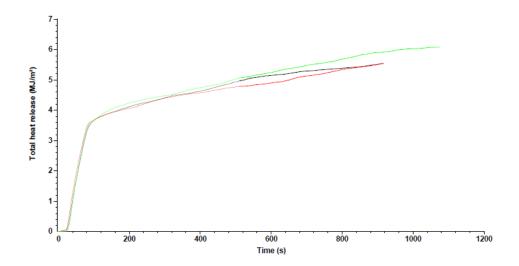


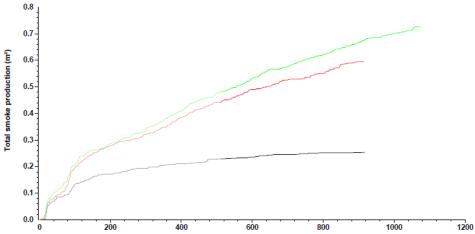
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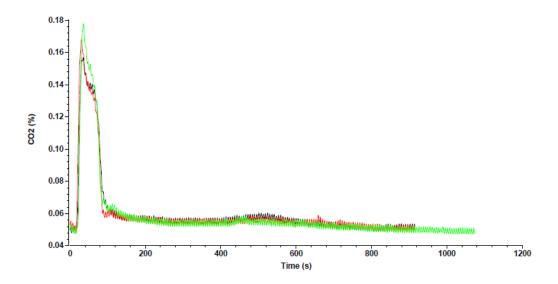


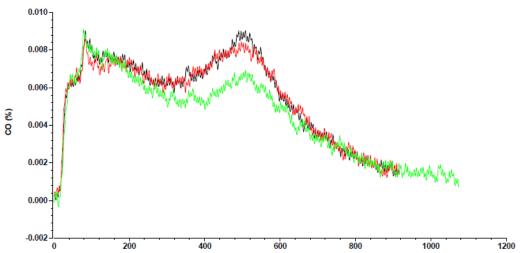
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SECTION 9

CONCLUSION

There is no pass fail requirements for the ULC S135. There were no deviations to the standard.

SECTION 10

REVISION LOG

REVISION #	DATE	PAGES	REVISION
0	01/08/19	12	Original Report Issue